

TECHNICAL DATA SHEET

1 22.04.2015

TEKNOCOAT 1680

1-component lacquer 1680-1X

TYPE One-component air drying nitrocellulose based clear lacquer.

USE For all types of metal objects. Only for interior use.

SPECIAL PROPERTIES Very fast drying. Can be handled and packed shortly after painting.

TECHNICAL DATA

Gloss (60°) 90 units Gardner

Delivery viscosity 30-35 s, DIN-cup 4, 20°C

Specific density 0.84-0.90 kg/l

Solids Approx. 9 % weight

Approx. 6 % volume

Volatile organic compound

(VOC)

See Safety Data Sheet.

Storage: See label.

Colours Clear or special colours.

System Recommended amount applied, 1 x 5-15 μm.

DIRECTIONS FOR USE

Application method Conventional and automatic spraying.

Dipping.

Drying <u>20 °C</u>

Dry for handling 30 min.
Dry for stacking 1 hour

Thinner TEKNOSOLV 1135-93.

Cleaning TEKNOSOLV 1135-93.

HEALTH AND SAFETY See Safety Data Sheet.

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